

ANGLE CUT CYLINDER 22°

A	B	P	LC	M	SF	XF	UFX	DF	SC
1/8 x 11/32		N	N	N	N	N	N	N	N
5/32 x 5/16		S	N	S	N	N	N	N	N
3/16 x 3/8		S	N	S	S	N	N	N	S
1/4 x 5/8		N	N	S	S	N	N	N	N
5/16 x 5/8		N	N	S	S	N	N	N	N
3/8 x 5/8		S	N	S	S	N	N	S	S
7/16 x 7/8		N	N	S	N	N	N	N	N
1/2 x 7/8		N	S	S	S	N	N	N	N
5/8 x 1-1/8		N	N	S	S	N	N	N	N
5/8 x 1-1/2		N	N	S	N	N	N	N	N
7/8 x 1-1/2		N	N	S	N	N	N	N	N
7/8 x 1-3/4		N	N	S	N	N	N	N	N

ANGLE CUT CYLINDER 45° & 60°

3/8 x 5/8 (45°)		N	N	S	N	N	N	N	N
5/8 x 1-1/8 (45°)		N	N	S	N	N	N	N	N
1/4 x 9/16 (60°)		N	N	N	N	N	N	N	N

ANGLE CUT TRISTAR

5/8 x 1/4		N	N	S	S	N	S	N	N
7/8 x 5/16		S	N	S	S	N	S	N	N
7/8 x 3/8		N	N	S	S	N	N	N	N
1-1/8 x 3/8		N	N	S	S	S	N	N	N
1-1/8 x 5/8		N	N	S	N	N	N	N	N
1-3/8 x 1/2		N	N	N	N	N	N	N	N
1-7/8 x 5/8		N	N	S	N	N	N	N	N

CYLINDRICAL WEDGE

1/2 x 1/2		N	N	N	N	N	N	N	N
5/8 x 5/8		N	N	S	S	N	N	N	N
3/4 x 3/4		N	N	S	S	N	S	N	N
1 x 1		N	N	S	S	N	N	S	N
1-1/2 x 1-1/2		N	N	S	S	N	N	N	N
2 x 2		N	N	N	N	N	N	N	N

S = Standard (no minimum order required)
 N = Non Standard (800 min. order for non-stock)
 UFX formulation is \$.05 cents more per pound
 DF and SC formulations are plus \$.10 cents more per pound
 Other special shapes and sizes are available on special order. Call for pricing and delivery.

CONE

A	B	P	LC	M	SF	XF	UFX	DF	SC
1/2 x 5/8		N	N	N	N	N	N	N	N
3/4 x 7/8		N	N	S	S	N	N	N	N
1 x 1-1/4		N	N	S	N	N	N	N	N
1-3/16 x 1-3/16		N	N	S	N	N	N	N	N

ANGLE CUT TRIANGLE 22°

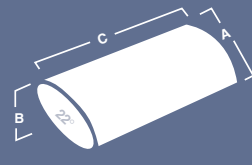
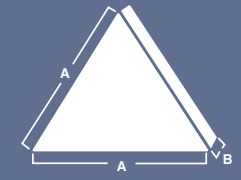
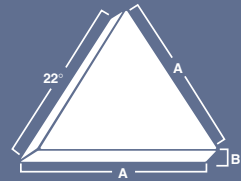
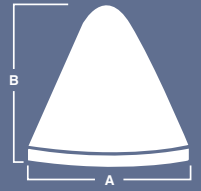
1/4 x 3/16		N	N	S	N	N	N	N	N
1/4 x 1/4		N	N	S	N	N	S	N	N
3/8 x 1/4		N	N	S	S	N	N	N	N
3/8 x 3/8		N	N	S	S	N	S	N	N
5/8 x 3/8		N	N	S	N	N	N	N	N
5/8 x 5/8		N	N	S	S	N	S	N	N
7/8 x 5/16		N	N	S	S	N	N	N	N
7/8 x 3/8		N	N	S	S	S	N	N	N
7/8 x 7/8		N	N	S	S	N	S	S	N
1-1/8 x 3/8		N	N	S	S	N	N	N	N
1-1/8 x 5/8		N	N	N	N	S	N	N	N
1-1/8 x 7/8		N	N	S	N	N	N	N	N
1-1/8 x 1-1/8		N	N	S	N	N	N	N	N
1-3/8 x 1/2		N	N	S	S	N	N	N	N
1-3/8 x 5/8		N	N	N	N	N	N	N	N
1-1/2 x 1/2		N	N	N	N	N	N	N	N
1-1/2 x 1-1/2		N	N	S	N	N	N	N	N
1-7/8 x 5/8		N	N	S	N	N	N	N	N
1-7/8 x 7/8		N	N	N	N	N	N	N	N
2 x 7/8		N	N	N	N	N	N	N	N

STRAIGHT CUT TRIANGLE

1/4 x 1/4		N	N	S	N	N	N	N	N
7/8 x 5/8		N	N	S	N	N	N	N	N

ANGLE CUT ELLIPSE 22°

A	B	C	P	LC	M	SF	XF	UFX	DF	SC
3/8 x 5/8 x 5/8			N	N	N	N	N	N	N	N
3/8 x 5/8 x 7/8			N	N	N	N	N	N	N	N
1 x 3/8 x 1			N	N	N	N	N	N	N	N



Formulations

POLISH

A ceramic media, zero abrasives. For burnishing, polishing and driving loose abrasive.

LIGHT CUT

For general finishing, light cut, low medium wear. Bright finish with proper compounds.

GENERAL PURPOSE ★ *Vibra Finish's most popular formulation!*

For general finishing, good metal removal, exceptional wear. Deburr, deflash and radius.

FAST CUTTING

Fast cutting media that provides a good finish with a tough, long-wearing bond.

EXTRA FAST CUTTING

Designed for fast metal removal, surface improvement and low RMS matte finish.

DENSE SUPER FAST CUTTING

Extremely resistant to fracturing, ideal for high energy applications. Very fast cut facilitated by heavier weight per cubic foot. Deburr and radius faster than standard medias.

SILICON CARBIDE

A media used where aluminum oxide impregnation can not be tolerated such as braising, welding or soldering. Good cutting characteristics and good wear.

ULTRA AGGRESSIVE

Our most aggressive media formulation where metal removal, radiusing and cycle times are primary concerns.

Formula Code	Color	Purpose	Media Wear	Surface Finish	Cubic Foot Bulk Rate
P	White	Polish	Excellent	Bright	85-90
LC	Tan	Lt. Deburr	Exceptional	Good	85-90
M	Gray	Gen. Deburr	Exceptional	Good	85-90
SF	Gray	Fast Deburr	Good	Good	85-90
XF	Tan	Extra Fast Deburr	Moderate	Matte Fine	85-90
DF	Brown	Dense Fast	Moderate	Matte	95-100
SC	Gray	No Al Oxide	Good	Good	85-90
UFX	Blue Gray	Aggressive	Moderate	Matte	85-90

Vibra Finish assumes no responsibility for improper media selection or use.



SINCE 1972 IATF 16949:2016 ISO-9001:2015